Hydrotalcite framework stabilized ruthenium nanoparticles (Ru/HTaL): efficient heterogeneous catalyst for the methanolysis of ammonia-borane

İsmail Burak BAĞUÇ, Mehmet YURDERİ*, Gülşah SAYDAN KANBEROĞLU, Ahmet BULUT

Department of Chemistry, Faculty of Science, Van Yüzüncü Yıl University, Van, Turkey

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Abstract: Ruthenium nanoparticles stabilized by a hydrotalcite framework (Ru/HTaL) were prepared by following a 2-step procedure comprising a wet-impregnation of ruthenium(III) chloride precatalyst on the surface of HTaL followed by an ammonia-borane (NH₃BH₃) reduction of precatalyst on the HTaL surface all at room temperature. The characterization of Ru/HTaL was done by using various spectroscopic and visualization methods including ICP-OES, P-XRD, FTIR, ¹¹B NMR, XPS, BFTEM, and HRTEM. The sum of the results gained from these analyses has revealed the formation of well-dispersed and highly crystalline ruthenium nanoparticles with a mean diameter of 1.27 ±0.8 nm on HTaL surface. The catalytic performance of Ru/HTaL in terms of activity, selectivity, and stability was investigated in the methanolysis of ammonia-borane (NH₃BH₃, AB), which has been considered as one of the most promising chemical hydrogen storage materials. It was found that Ru/HTaL can catalyse methanolysis of AB effectively with an initial turnover frequency (TOF) value of 392.77 min⁻¹ at conversion (>95%) even at room temperature. Moreover, the catalytic stability tests of Ru/HTaL in AB methanolysis showed that Ru/HTaL acts as a highly stable and reusable heterogeneous catalyst in this reaction by preserving more than 95% of its initial activity even at the 5th recycle.

Key words: Ammonia-borane, methanolysis, hydrotalcite, ruthenium, nanoparticles

1. Introduction
One of the most critical obstacles in ‘hydrogen economy’ is the safe and efficient storage and release of hydrogen under mild conditions [1,2]. At this concern, the recent studies performed in this field have revealed that ammonia-borane (NH₃BH₃, AB) needs serious consideration as one of the most promising solid materials in chemical hydrogen storage owing to its high hydrogen content (19.6 wt%), stability, and nontoxicity [3–5]. Hydrogen (H₂) gas can be released from AB throughout its catalytic hydrolysis [6,7], alcoholysis [8–10], dehydrocoupling [11,12], and thermolysis [13-15]. Among these protocols the catalytic methanolysis of AB has remarkable advantages in term of both reaction kinetics and recycling of side product ammonium tetramethoxyborate (NH₄.B(OCH₃)₄) yielded along with H₂ gas [16]. To date, various catalytic systems such as polymer stabilized-nickel(0) [17], Ru/MMT [18], PVP-stabilized Ru(0) [19], Co₄₈Pd₅₂/C [20], Cu-Cu₂O-CuO/C [21], mesoporous CuO [22], Rh(0)/nano-SiO₂ [23], and copper nanoparticles [24] have been designed and tested in this important catalytic transformation, but the development of highly active and stable catalytic material is still one of the most important goals for this important catalytic transformation.

*Correspondence: mehmet.yurderi@yahoo.com

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In this study we fabricated ruthenium(0) nanoparticles supported on a hydrotalcite framework (Ru/HTaL) by a 2-step procedure including wet-impregnation of ruthenium precatalyst and their borohydride reduction. Hydrotalcite (HTaL) is a layered anionic clay which is indicated as \[ \text{M}^{2+}_{x-1}\text{M}^{3+}_x(\text{OH})_2^{2+}\text{A}^{n-}/m\text{H}_2\text{O}. \] Here, \( \text{M}^{2+} \) and \( \text{M}^{3+} \) are di- and trivalent metal ions, and \( \text{An}^- \) is the anion between the layers [25,26]. Because of its (i) high adsorption capacity, (ii) high surface area, (iii) anion-exchange ability of the interlayer space, and (iv) high chemical stability, HTaL has drawn much attention as a support material in catalysis [27–30]. Hydrotalcite-supported Pt [31], Pd [32–34], Ru [35], and Au [36] nanoparticles have been used as catalysts in hydrogenation, oxidation, and coupling reactions. The characterization of Ru/HTaL has been done by using various spectroscopic and visualization techniques including inductively coupled plasma optical emission spectroscopy (ICP-OES), powder X-ray diffraction (P-XRD), Fourier transform infrared spectroscopy (FTIR), \(^{11}\text{B}\) NMR spectroscopy, X-ray photoelectron spectroscopy (XPS), scanning electron microscopy (SEM), bright field transmission electron microscopy (BFTEM), and high resolution transmission electron microscopy (HRTEM). The sum of the results gathered from these analyses has showed the formation of well-dispersed and highly crystalline ruthenium(0) nanoparticles on the surface of HTaL. The catalytic employment of Ru/HTaL has been done on the catalytic methanolation of AB (Eq 1) and the catalytic performance of Ru/HTaL has been investigated in terms of activity and stability provided in the methanolation of AB. We found that Ru/HTaL can effectively catalyse the methanolation of AB with an initial turnover frequency (TOF) value of 392.77 min\(^{-1}\) at complete conversion (>99%) and at room temperature. The stability of Ru/HTaL was also investigated by performing recyclability experiments, which pointed out that Ru/HTaL is a highly stable catalytic material in the methanolation of AB by preserving almost its inherent activity even at the 5th recycle.

\[
\text{NH}_3\text{BH}_3+4\text{CH}_3\text{OH}\rightarrow \text{NH}_4\text{B(OCH}_3)_4+3\text{H}_2 \tag{1}
\]

2. Materials and methods

2.1. Chemicals

Ruthenium(III) chloride trihydrate (RuCl\(_3\).3H\(_2\)O), ammonia-borane (NH\(_3\)BH\(_3\) \(\sim 97\%\)), magnesium nitrate hexahydrate (Mg(NO\(_3\))\(_3\).6H\(_2\)O), aluminium nitrate nonohydrate (Al(NO\(_3\))\(_3\) \(\cdot 9\text{H}_2\text{O}\)), ethanol (C\(_2\)H\(_5\)OH), sodium hydroxide (NaOH), sodium carbonate (Na\(_2\)CO\(_3\)), and methanol (CH\(_3\)OH) were purchased from Sigma-Aldrich. Methanol was distilled over magnesium (Mg) and stored in a Schlenk tube under argon atmosphere. Distilled water used in all experiments was provided from the Milli-Q water purification system. All glassware and Teflon materials were washed with the acetone/water mixture and dried in an oven at 150 °C.

2.2. Characterization

Ruthenium amount deposited on the surface of Ru/HTaL was estimated by ICP-OES analyses performed on ULTIMA 2-HORIBA Jobin-Yvon by dissolving Ru/HTaL samples in a HCl/HNO\(_3\) mixture. P-XRD patterns were taken from a Rigaku Ultima-IV P-XRD device (Cu-K\(\alpha\) radiation wavelength 1.54051 Å, 30 kV, 15 mA). FTIR spectra was taken from KBr pellet on a Shimadzu IR Affinity1 spectrophotometer. \(^{11}\text{B}\) NMR spectra were recorded on a Bruker Avance DPX 400 with an operating frequency of 128.15 MHz for \(^{11}\text{B}\)D\(_2\)O and BF\(_3\) • (C\(_2\)H\(_5\))\(_2\)O used as a lock and an external reference, respectively. BFTEM images were taken from the JEOL JEM-200CX instrument operating at 120 kV and the high-resolution electron microscope (HRTEM) images were taken from the JEOL JEM-2010F instrument operating at 200 kV. XPS analyses of Ru/HTaL were
carried out using a Kratos AXIS XPS spectrometer equipped with monochromatic Al-Kα radiation (1486.6 eV, 15 kV, 350 W) with transition energy of 23.5 eV.

2.3. Synthesis of hydrotalcite (HTaL)

Synthesis of HTaL support material was carried out by following a procedure previously reported in the literature [37]. In a typical synthesis protocol, an aqueous solution containing 28.78 mmol (7.38 g) magnesium nitrate hexahydrate and 14.4 mmol (5.40 g) aluminium nitrate nonohydrate solutions was mixed with sodium hydroxide (1.0 M) and sodium carbonate (0.4 M) solutions at about pH 10.0 (±0.1). The resulting mixture was stirred for 6 h at 353 K and then centrifuged at 6000 rpm for 10 min to isolate the solid part of the aliquot. The isolated solid was washed with distilled water until a pH value of around 7.0 was reached in aliquot taken from the liquid part of the filtrate. The resulting solid product (HTaL) was dried at 383 K for 12 h.

2.4. Preparation of Ru/HTaL catalyst

As aforementioned the Ru/HTaL catalyst was prepared by following a 2-step procedure comprising wet-impregnation of RuCl₃·3H₂O precatalyst followed with its borohydride reduction. For this purpose, methanol solution (5.0 mL) of ruthenium (29.9 µmol Ru; 7.84 mg RuCl₃·3H₂O) was stirred with HTaL (150 mg) in a small beaker at 400 rpm for 3 h. Then, 1.0 mL of aqueous AB (14.61 mg NH₃BH₃, 0.47 mmol) solution was added to this mixture to achieve the reduction of ruthenium precatalyst (Ru³⁺ → Ru⁰). Next, the solid reaction products (Ru/HTaL) were isolated through centrifugation (6000 rpm, 5 min) washed with ethanol (3 × 20 mL), and dried in a vacuum-oven for 12 h at 150 °C and 0.1 bar vacuum.

2.5. Testing the catalytic activity of Ru/HTaL in the methanolysis of AB

The catalytic activity of Ru/HTaL in the methanolysis of AB was determined by measuring the hydrogen generation rate. The volume of the gas released during the reaction was monitored by using a gas burette water displacement as reported in the literature [38–40].

First, the desired amount of Ru/HTaL catalyst was weighed and taken into the jacketed Schlenk tube, which was thermostated through a water-circulation system to maintain constant temperature, containing 4.0 mL of methanol. Then, the resulting solution was mixed at 600 rpm for 15 min to achieve thermal equilibrium. Next, 1.0 mL of methanol solution of 0.51 mmol AB (15.91 mg) was added to the reaction flask rapidly through the septum in the upper part of the flask by using a 1.0-mL gas-tight syringe and the catalytic reaction started. The same methodology was followed in the investigation of (i) effect of catalyst concentration, (ii) effect of substrate concentration, and (iii) effect of temperature on the rate of the catalytic reaction.

2.6. The effect of temperature on the rate of Ru/HTaL catalysed methanolysis of AB

To investigate the effect of temperature on the rate of Ru/HTaL (50 mg, 1.12 wt% Ru) catalysed methanolysis of AB (100 mM in 5.0 mL of methanol), the catalytic reaction was performed at different temperatures (25, 30, 35, 40, and 45°C). The initial rates at each temperature were determined from the linear portion of plots (volume of H₂ versus time) and used for the construction of Arrhenius and Eyring plots [41,42] from where activation parameters were determined.
2.7. The effect of substrate concentration on the rate of Ru/HTaL catalysed methanolysis of AB
To examine the effect of substrate concentration ([AB]) on the rate of Ru/HTaL (50 mg, 1.12 wt% Ru) catalysed methanolysis of AB (in 5.0 mL of methanol), the catalytic reaction was performed at 35 °C starting with various AB concentrations (50, 75, 100, 125, and 150 mM). The initial rates at each AB concentration were determined from the linear portion of plots (volume of H₂ versus time) and used for the construction of the ln⁡k_{obs} versus ln[AB] graph.

2.8. The effect of catalyst ruthenium concentration on the rate of Ru/HTaL catalysed methanolysis of AB
To inspect the effect of catalyst concentration ([Ru]) on the rate of Ru/HTaL catalysed methanolysis of AB (100 mM in 5.0 mL of methanol), the catalytic reaction was performed at 35 °C starting with various Ru concentrations (0.55, 1.11, 2.22, and 4.44 mM). The initial rates at each Ru concentration were determined from the linear portion of plots (volume of H₂ versus time) and used for the construction of the ln⁡k_{obs} versus ln[Ru] graph.

2.9. Testing the recyclability performance of Ru/HTaL catalyst in the methanolysis of ammonia-borane
The recyclability performance of Ru/HTaL in the methanolysis of AB was determined by performing a series of experiments that were started with 5.0 mL of methanol solution (4.0 mL of methanol + 1.0 mL of methanol solution with 0.51 of mmol AB) at 35 °C. When the first run finished at complete conversion, another equimolar amount of fresh substrate (AB) was added to the reaction mixture immediately and the same procedure was followed up to the 5th catalytic recycling.

3. Results
3.1. Characterization of Ru/HTaL
Ru/HTaL catalyst was prepared by following a 2-step procedure comprising wet-impregnation of ruthenium(III) chloride precatalyst on the surface of HTaL followed by AB reduction of precatalyst on HTaL surface all at room temperature. The solid Ru/HTaL product was then isolated to carry out characterization studies. Firstly, to determine the amount of ruthenium loading in the Ru/HTaL sample, ICP-OES analyses were carried out, which showed that the Ru/HTaL sample prepared with our protocol contains 1.12 wt% ruthenium. The crystallinities of the host (HTaL) and Ru/HTaL materials were checked by P-XRD studies and P-XRD patterns of these 2 materials are depicted in Figure 1. The comparison of these 2 P-XRD patterns clearly shows that the crystallinity of the host material (HTaL) was retained at the end of the synthesis protocol as the definite Bragg peaks of HTaL are seen in the P-XRD pattern of the Ru/HTaL material. It should also be noted that Bragg peaks of metallic ruthenium were not observed in the P-XRD pattern of Ru/HTaL due to the low level of ruthenium loading [43]. We also performed FTIR analyses on HTaL, Ru(III)/HTaL, and Ru(0)/HTaL (Figure S1, Supplementary Information), which indicate that the surface functionality of HTaL remains intact with the synthesis protocol.

Then, to investigate the oxidation state of ruthenium in the Ru/HTaL catalyst, XPS analysis was performed on the Ru/HTaL sample. The high resolution XPS spectrum of Ru/HTaL taken at Ru 3p core
level is given in Figure 2, which shows 2 distinct peaks at 462 and 484 eV that can be assigned to Ru 3p$_{3/2}$ and 3p$_{1/2}$ bands of metallic ruthenium [44]. In order to examine the size, morphology, and crystallinity of the resulting ruthenium(0) nanoparticles in the Ru/HTaL catalyst, TEM and HRTEM analyses were done on Ru/HTaL. TEM images of the Ru/HTaL given in Figures 3a and 3b clearly show the formation of highly dispersed ruthenium(0) nanoparticles with an average particle size of 1.27 ±0.8 nm (Figure 3c), which was found by counting 85 particles with the ImageJ program [45] and there is no agglomeration and clumping of ruthenium(0) nanoparticles on the surface of HTaL. Additionally, the crystallinity of the resulting HTaL-supported ruthenium nanoparticles was also inspected by electron microscopy. The HRTEM image of Ru/HTaL given in Figure 4 indicates a highly crystalline feature. The crystalline fringe distance of ruthenium nanoparticle was measured to be 0.21 nm, which corresponds to the Ru (101) surface [46,47,48].

Figure 1. The P-XRD pattern of the prepared hydrotalcite nanoparticles taken between (HTaL) 2$\theta$ = 10–70°.

Figure 2. Ru 3p region (450-500 eV) high-resolution XPS spectrum of hydrotalcite framework stabilized ruthenium nanoparticles (Ru/HTaL).

3.2. Investigation of the catalytic performances of hydrotalcite framework stabilized ruthenium nanoparticles (Ru/HTaL) in the methanolysis of ammonia-borane

Before examining the catalytic activity of the resulting ruthenium(0) nanoparticles in the Ru/HTaL catalyst, the catalytic reactivity of ruthenium-free host material HTaL was checked in the methanolysis of AB, and it was found that HTaL material was catalytically inactive in this reaction. Then, the catalytic activity of Ru/HTaL materials with different Ru% loadings were tested in the methanolysis of AB at the same ruthenium concentrations ([Ru]) and 35 °C. The results of these catalytic experiments are presented in Figure 5 as the plot of the volume of hydrogen gas (H$_2$) generated versus time. This graph clearly indicates that the highest activity can be achieved in the presence of Ru/HTaL catalyst that contains 1.12 wt% Ru. For that reason, in all experiments reported hereafter, Ru/HTaL with 1.12 wt% Ru loaded is used. In addition to the volumetric hydrogen gas measurement, we also performed $^{11}$B NMR studies. The $^{11}$B NMR spectrum of reaction (Figure S2, Supplementary Information) solution taken at the end of the catalytic reactions showed that NH$_3$BH$_3$ (δ = −24 ppm, q) was completely converted to NH$_4$B(OMe)$_4$ (δ = 8.9 ppm, s). It should also be noted
that most of the ruthenium nanoparticles in Ru/HTaL with 0.5% wt Ru loading exist on the defect sites of the host framework, which cannot be simply reached by substrate molecules. This is the main reason why we observed the lowest activity by this catalytic system even though it has the same ruthenium concentration as those of Ru/HTaL samples with different ruthenium loadings [49].

The effect of the catalyst concentration ([Ru]) on Ru/HTaL catalysed methanolysis of the AB reaction was investigated by performing a series of experiments in which ruthenium concentration was varied ([Ru] = 0.55, 1.11, 2.22, and 4.44 mM) at constant AB concentration and 35 °C. Figure 6a shows the plot of the volume of hydrogen (H₂) generated versus time graph gathered from these experiments. Expectedly, the increase in ruthenium concentration enhances the rate of hydrogen generation. The initial rates determined from the linear part of each slope were used to construct the ln(k_{obs}) versus ln([Ru]) graph given in Figure 6b, whose slope
was found to be almost 1, indicating that the reaction proceeds in the first order with respect to ruthenium concentration.

Next, the effect of substrate concentration [AB] on the rate of the catalytic reaction was investigated by performing experiments in a similar manner as aforementioned, in which the starting concentration of AB was varied (50, 75, 100, 125, and 150 mM) at constant catalyst concentration ([Ru] = 1.11 mM) and temperature (35 °C). Figure 7a shows the plot of the amount of the released hydrogen gas (H₂) versus time. As one can see, the reaction rate increases as the AB concentration increases and the initial rates were also determined from the linear portions of each slope and transformed into the ln k <sub>obs</sub> versus ln[AB] graph depicted in Figure 7b, whose slope was found to be 0.58, indicative of the reaction proceeding in half-order with respect to AB concentration.

Figure 4. A high-resolution TEM image of Ru/HTaL.  
Figure 5. The concentration of Ru/HTaL with different wt% Ru loading.

In addition to the effect of catalyst and substrate concentrations, the effect of temperature on the rate of Ru/HTaL catalysed methanolysis of AB was also investigated by performing the catalytic reaction at different temperatures (25, 30, 35, 40, 45 °C) and constant [Ru] and [AB] concentrations. As expected, the rate of the catalytic reaction was enhanced by the increase of temperature and the initial rates were determined from the linear part of each slope at different temperatures (Figure 8a) to construct Arrhenius (Figure 8b) and Eyring (Figure 8c) plots in order to determine activation parameters (E<sub>a</sub>, ΔH<sup>#</sup>, ΔS<sup>#</sup>) of the catalytic reaction. The Arrhenius plot given in Figure 8b gives an activation energy value (E<sub>a</sub>) of 25.51 kJ/mol for the Ru/HTaL catalysed methanolysis of AB, and this activation energy value is lower than those of the catalytic system previously reported for the methanolysis of AB such as zeolite confined Rh (E<sub>a</sub> = 40 ± 2 kJ mol<sup>−1</sup>) [8], Ru/MMT (E<sub>a</sub> = 23.8 kJ mol<sup>−1</sup>) [18], Co₄₈Pd₅₂/C (E<sub>a</sub> = 25.5 kJ mol<sup>−1</sup>) [20], Cu-Cu₂O/Cu/C (E<sub>a</sub> = 67.9 kJ mol<sup>−1</sup>) [21], Rh(0)/nanoHAp (E<sub>a</sub> = 56 ± 2 kJ mol<sup>−1</sup>) [50], Ru/graphene (E<sub>a</sub> = 54 ± 2 kJ mol<sup>−1</sup>) [51], PVP-stabilized Pd (E<sub>a</sub> = 35 ± 2 kJ mol<sup>−1</sup>) [52], and AgPd alloy (E<sub>a</sub> = 37.5 kJ mol<sup>−1</sup>) [53]. The activation enthalpy (ΔH<sup>#</sup>) and entropy (ΔS<sup>#</sup>) values of Ru/HTaL catalysed AB methanolysis were determined from the Eyring plot and found to be 23.95 kJ/mol and −134.5 J/mol K, respectively. The negative
Figure 6. (a) The volume of H\(_2\) versus time plot for the methanolysis of ammonia-borane catalysed Ru/HTaL at the different ruthenium concentration and (b) plot of H\(_2\) generation rate versus the ruthenium concentration in logarithmic scale (rate = mL of H\(_2\)/min; [AB] = 100 mM, T = 35 °C).

Figure 7. (a) The volume of H\(_2\) versus time plot for the methanolysis of ammonia-borane catalysed Ru/HTaL at the different ammonia-borane concentration and (b) plot of H\(_2\) generation rate versus the ammonia-borane concentration in logarithmic scale (rate = mL of H\(_2\)/min; [AB] = 100 mM, T = 35 °C).

\(\Delta S^\#\) value is indicative of the associative mechanism that occurred in the transition state of Ru/HTaL catalysed methanolysis of AB.

Finally, the reusability performance of the Ru/HTaL catalyst was examined in the methanolysis of AB by carrying out Ru/HTaL catalysed AB methanolysis up to the 5th recycle, in which equimolar amount of fresh AB of each cycle was added at a rate of >90% conversion achieved in the previous run. The results of these experiments are given in Figure 9, which show that Ru/HTaL catalyst can retain more than 95% of its inherent activity even at the 5th recycle. These results are indicating that Ru/HTaL is a highly stable and reusable catalytic material in the methanolysis of AB.
Figure 8. (a) The volume of H₂ versus time plot for the methanolysis of ammonia-borane catalysed Ru/HTaL at the different temperatures, (b) Arrhenius plot of \( \ln k \) versus \( 1/T \) ([AB] = 100 mM, [Ru] = 1.11 mM), and (c) Eyring–Polanyi equation plot of \( \ln (k/T) \) versus \( 1/T \) ([AB] = 100 mM, [Ru] = 1.11 mM).

Figure 9. Recyclability performance graph up to 5th cycle for Ru/HTaL catalysed methanolysis of ammonia-borane.
4. Discussion

In this study, hydrotalcite framework stabilized ruthenium nanoparticles were prepared, characterized, and used as heterogeneous catalysts in the methanolysis of AB. The important findings of this study can be summarized as follows:

- Ruthenium(0) nanoparticles decorated on the hydrotalcite (HTaL) can be simply prepared by a 2-step procedure including wet-impregnation followed with a chemical reduction technique,

- The characterization of the resulting Ru/HTaL material was done by using various spectroscopic and visualization techniques, which showed the formation of highly dispersed and crystalline ruthenium(0) nanoparticles with a mean diameter of 1.27 ±0.8 nm on the surface of HTaL,

- Ru/HTaL was found to be an active catalyst in the methanolysis of AB, which provides a TOF value of 392.77 min⁻¹ at 25 °C. This activity value is highly notable by comparing the previous catalytic systems reported for this catalytic reaction (Table),

<table>
<thead>
<tr>
<th>Catalyst</th>
<th>TOF (mol H₂ mol catalyst⁻¹ min⁻¹)</th>
<th>Recycle</th>
<th>Reference</th>
</tr>
</thead>
<tbody>
<tr>
<td>Zeolite confined Rh</td>
<td>30.0</td>
<td>N.D.</td>
<td>[8]</td>
</tr>
<tr>
<td>RhCl₃</td>
<td>100</td>
<td>N.D.</td>
<td>[16]</td>
</tr>
<tr>
<td>RuCl₃</td>
<td>150</td>
<td>N.D.</td>
<td>[16]</td>
</tr>
<tr>
<td>PdCl₂</td>
<td>1.5</td>
<td>N.D.</td>
<td>[16]</td>
</tr>
<tr>
<td>Pd/C</td>
<td>1.9</td>
<td>N.D.</td>
<td>[16]</td>
</tr>
<tr>
<td>MMT stabilized Ru</td>
<td>90.9</td>
<td>95% at 20th cycle</td>
<td>[18]</td>
</tr>
<tr>
<td>Co₄₈Pd₅₂/C</td>
<td>27.7</td>
<td>98% at 8th cycle</td>
<td>[20]</td>
</tr>
<tr>
<td>Rh(0)/nanosilica</td>
<td>168</td>
<td>N.D.</td>
<td>[23]</td>
</tr>
<tr>
<td>Rh(0)/nanoHAP</td>
<td>147</td>
<td>21% at 6th cycle</td>
<td>[50]</td>
</tr>
<tr>
<td>Ru/graphene</td>
<td>99.4</td>
<td>73.2% at 15th cycle</td>
<td>[51]</td>
</tr>
<tr>
<td>PVP-stabilized Pd</td>
<td>22.3</td>
<td>N.D.</td>
<td>[52]</td>
</tr>
<tr>
<td>Rh(0)/nanoalumina</td>
<td>218</td>
<td>N.D.</td>
<td>[54]</td>
</tr>
<tr>
<td>Rh/CC3-R-homo</td>
<td>215.3</td>
<td>N.D.</td>
<td>[55]</td>
</tr>
<tr>
<td>Cu/Co(OH)₂</td>
<td>61.63</td>
<td>N.D.</td>
<td>[56]</td>
</tr>
<tr>
<td>Rh-PRO/C</td>
<td>1035</td>
<td>52% at 4th cycle</td>
<td>[57]</td>
</tr>
<tr>
<td>Ru/HTaL</td>
<td>392.77</td>
<td>95% at 5th cycle</td>
<td>This study</td>
</tr>
</tbody>
</table>

*N.D.: Not demonstrated

- The activation parameter ($\Delta H^\#$, $\Delta S^\#$) values of Ru/HTaL catalysed AB methanolysis were also determined and these values are suggestive of the associative mechanism for Ru/HTaL catalysed methanolysis of AB,

- The catalytic stability of Ru/HTaL in the methanolysis of AB was examined by carrying out recyclability experiments, which displayed that Ru/HTaL is a highly stable and recyclable catalyst for this important reaction by preserving >95% of its activity even at the 5th recycle.
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Supporting Information

Hydrotalcite framework stabilized ruthenium nanoparticles (Ru/HTaL): Efficient heterogenous catalyst for the methanolysis of ammonia-borane

İsmail Burak BAĞUÇ, Mehmet YURDERİ*, Gülşah SAYDAN KANBEROĞLU*, Ahmet BULUT

Department of Chemistry, Faculty of Science, Van Yüzüncü Yıl University, Van, Turkey

*Correspondence: mehmet.yurderi@yahoo.com, gskanberoglu@yyu.edu.tr

Figure S1. FTIR spectra of (a) HTaL (b) Ru(III)/HTaL and (c) Ru(0)/HTaL samples in the range of 500-4000 cm\(^{-1}\).
Figure S1 shows the Fourier transform infrared spectroscopy (FTIR) spectra of HTaL, Ru(III)/HTaL and Ru(0)/HTaL. As can be seen in the FTIR spectrum, the absorption band (in both Ru(0)/HTaL and HTaL) at 3443 cm\(^{-1}\) is assigned to the vibrational absorption of O-H (hydroxide), which can be attributed to the interlayer water molecules and the -O-H groups in the brucite-like layers. The weak peak at 1575 cm\(^{-1}\) is assigned to the vibrational absorption coming from the interlayer water. The strong peak at 1365 cm\(^{-1}\) is assigned to the asymmetric stretching of the CO\(_3^{2-}\) (carbonate). The bands in the range of 1030-500 cm\(^{-1}\) are attributed to metal oxide (RuO\(_2\), Al\(_2\)O\(_3\), and MgO) stretching.

\[\text{Figure S2. } ^{11}\text{B NMR spectra of (b) NH}_3\text{BH}_3 \text{ solution, (a) the aliquot taken from the reaction solution at the end of the in situ generated Ru(0)/HTaL-catalyzed methanolysis of ammonia-borane.}\]